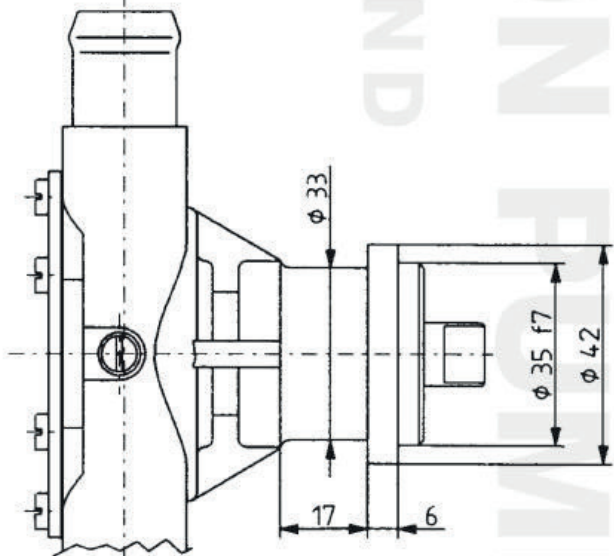
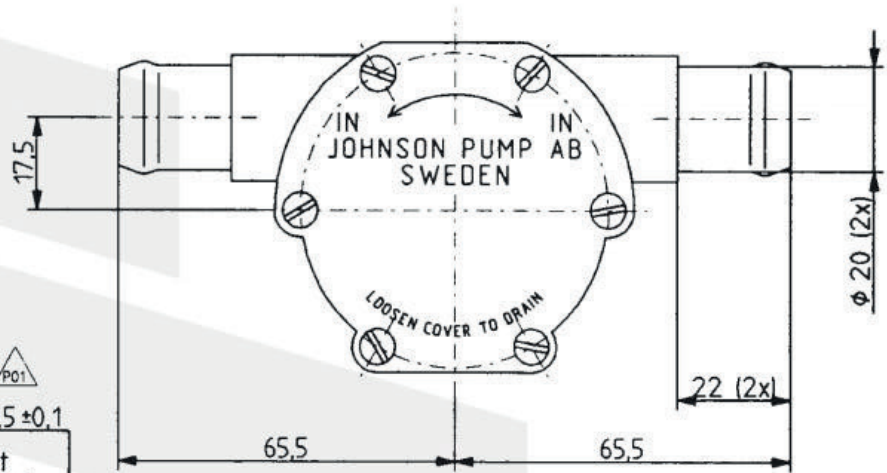
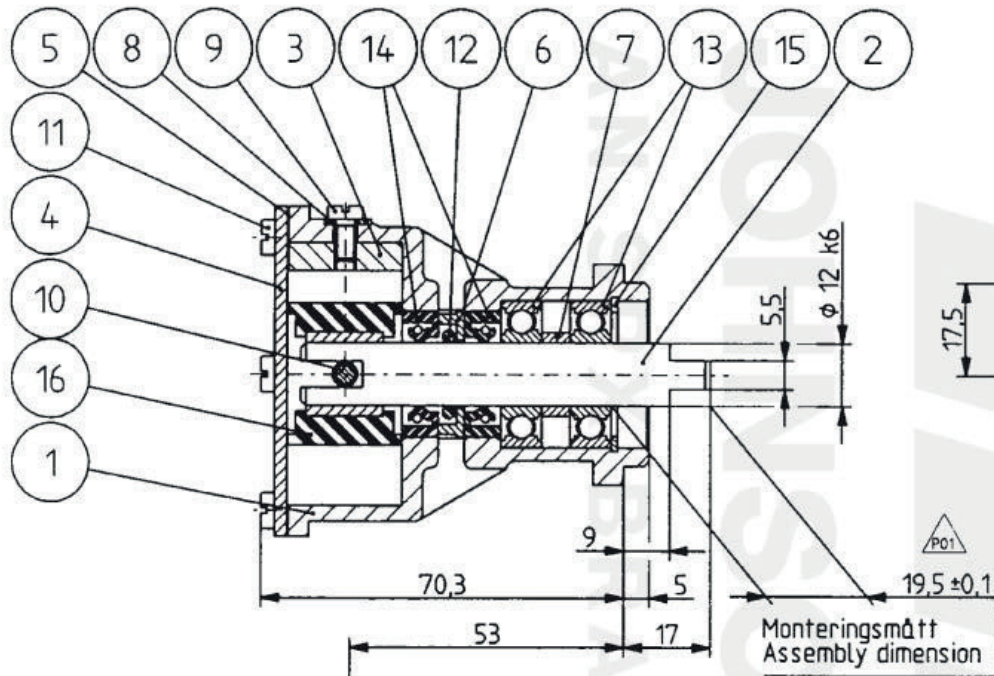




Tolerances acc. to ISO Toleranser enligt ISO	
Basic size and tolerance Basisstift och tolerans	Limits of deviation Störstresvikt Övre Öppre Undre Låvre



Ritning nr Drawing no	Pump nr/ Pump no/ parts list	Pump typ Pump type	Märkning på lock Mark on endcover
03-35725	10-35725-01	F4B-9	Pumptyp + pump nr + veckokod Pump type + pump no + weekly code

Detaljer enligt stycklista
Part nos according to parts list

1221	P01	Mark on endcover changed. P01 was B01.	960613	IG
-	B01	Assembly dimension added.	931123	PJ
-	-	Drawing no was 930607/A01		

Sedatid av / Approved by			
Devel.	Prod.	Qual.	Mark works.

Rev. no Pos. nr	Rev. Antal	Description Beskrivning	Material	Drawing no Ritnings nr
 JOHNSON PUMP ÖREBRO - SWEDEN		Där ej annat angivits gäller: Tolerance Tolerans Unmachined surface Obeaktad yta + IT 17/2	Unless otherwise stated the following applies: Sharp edges broken Skarpa kanter brutna Rodd Roder Fillet rodd Hålsläpplader	Surface roughness Ra µm Ytjämnhet Ra µm
		Machined surface Beaktad yta + IT 9/2		
Title		Date		Scale
Johnson Impellerpump		931122		1:1
F4B-9		Ritnings nr - Drawing no		Utgåva
		03-35725		Issue
				P01



F4B-9 Impeller pump
Art. No. 10-35725-01

Part no.	Description GB	Position	Quantity
0.0141.700	TAP BOLT M4X8 ISO4017 A2-70	11	6
0.0371.028	RETAIN. RING BORE D28 DIN472 SPRST	15	1
0.2173.401	O-RING 11.1X1.6 SS1586 NBR70	12	1
0.2233.010	LIP SEAL 12X24X7 DPSM	14	2
0.3431.441	BALL BEARING 6001 ST	13	2
01-42389	CAM 1/1 F4B-	3	1
01-45282	ENDCOVER F4B-9	4	1
01-45284	GASKET F4B-9	5	1
01-45955	WASHER F35/F4B-9	6	1
01-46049	SPACER F4B-9	7	1
01-46460	SHAFT F4B-9	2	1
01-46790-01	WASHER D7.5XD4X1 CU	8	1
01-46794-03	SCREW 8-32UNCX8	9	1
04-46458-01	BODY COMPLETE	1	1
08-810B-1	IMPELLER	16	1